

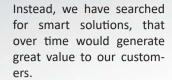
B-stedt of Sweden
AB is a Swedish
family business, that
founded and still owns
the Beyond-X brand.

Originally started back in 1987 distributing Spyder ski wear. As such, we developed and produced the worlds first alpine ski uniform program, Spyder Pro-Gear. This production in turn triggered the start of our first Polish joint-venture sewing factory in 1994.

In 1999 the Beyond-X brand was founded, focusing exclusively on alpine ski team uniforms.



At the same time our own Beyond-X Polska sewing factory was started.



This includes, but is not limited to, re-order ability for a minimum of 3 years, not limited to once a year, but several annual production cycles, many customizing options, no order minimums and materials that within financial reason, will function and hold up over time.

The result, uniforms that will last maybe twice as long as others, that will stay intact over many years, and be extremely user friendly.

Another effect of how we run our business, is that we hardly do any over production. The majority of our production takes place



Over the years the product range has widened to now also include a wide range of ski area utility products. Because without ski areas, ski racing would still be in its original form.

Our focus has always been to produce smart, functional and high-quality products, at a reasonable price. Huge growth and profits were never our goal. Nor to build up a brand, that later could be sold to investors.

close to our main markets, in a Polish factory subject to strict EU labor and chemical laws.

And considering the amount of Greenwashing going on today, we must be one of the most sustainable producers in our product segment. And we have been doing this for the past 30 years!



Add to that, that 30% of our factory and 100% of our Swedish office and storage facilities electric power consumption is provided by our own solar power installations.

We are honest, we do not make promises we can't keep and we do not run marketing campaigns or construct order systems that aim to force customers to buy more product than needed. We call this "No Bullshit Skiwear"!



But the same goes for our entire product range. This is different, not the way it usually is done, and maybe not always the smartest. But we can live with a good conscience. And that is important!

Over the years we have become a sort of alpine skiing's advertising bureau. Offering





sponsor logo printing on most of our products. By means of adding sponsor logos, several of our products can become free of charge. Or even become a source of income, that can aid in customers program funding.

We have been, and still are, an innovative driving force, that has shaped our sport.

As already mentioned, in 1994 we developed the worlds first real alpine uniform program, enabling custom coloration and re-order ability. Today all team uniform programs must offer this.

In 1999 we where the



first to use digital sublimation printing for production of alpine race suits. Until then, it had only been used for sample production. Today many product categories are printed this way.

2009 we did not invent slalom pole brush bases, but where the ones that spread the use of these, and also made them accepted on high level competition.

In 2014 we developed digital sublimation printed C-net, that changed the C-net use to also become an advertising tool.

And the process continues with constant developments or improvements, large or small ones.

View our product catalogue and see the result!

Welcome!

Content

4-9, Digitally printed Outerwear

10-14. Outerwear

15, SoftShell

16-17, Quilted Jackets & Vests

18-20, Race Training

21-25, Race Suits

26, B-stedt Polska

27. National Teams

28-34, Bibs

35-37, Gate Panels

38-42, BX Slalom Poles

43, Delimiting poles & Paint sprayer

44-45. Drill bits and Machines

46-47, Course Setting

48-49, Bags & Backpacks

50-51, Coaches Clothing

52-54, B-net

55-57, Safety mattresses & Hydrant covers

58, Work Wear

59, Ski Patrol

60-61, Signs

62, Info Panels

63-67, Printed C-net

68-70, C-net

71, Beach flags & Banners

72, Arena

73-79, FunSki

80-81, Multisport

82, Size Guide

83, Beyond-X Representatives



B628b-, Shell jacket in 3-layer fabric with water resistant zippers, chest pockets, side pockets, inside pocket and key card pocket. Snap attachment for optional B691b-/B692b hood.

Sizes: Unisex XS-XXL.

B628Wb-, Ladies cut model of B628b-.

Sizes: XS-L.

B678b-, Kids model of B628b-.

Sizes: 110-170.

B629b, Insulated jacket in 2-layer fabric with function liner, water resistant zippers, chest pockets, side pockets, inside pocket and key card pocket. Snap attachment for optional B691b-/B692b hood.

Sizes: Unisex XS-XXL.

B629Wb, Ladies cut model of B629b.

Sizes: XS-L.

B679b, Kids model of B629b, but with regular liner.

Sizes: 110-170.

B691b-, Snap-on hood.

B692b-, Insulated snap-on hood.

Sizes:

130 (fits jackets 110-140). 160 (fits jackets 150-170).

S (fits jackets XS-M).

XL (fits jackets L-XXXL).

B299, Add on suspenders. Fits all our pants and shorts. Attaches easy to garments in belt loops.

Sizes:

130cm (fits pants 110-150)

170cm (fits pants 160-M).

220cm (fits pants L-XXL).

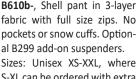


BA518SPb Print/









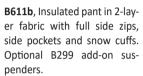
Sizes: Unisex XS-XXL, where S-XL can be ordered with extra long or extra short leg lengths (+/- 5cm).

B610Wb-, Ladies cut model of B610h-

Sizes: XS-L.

B660b-, Kids model of B610b-.

Sizes: 110-170.



Sizes: Unisex XS-XXL, where S-XL can be ordered with extra long or extra short leg lengths (+/- 5cm).

B611Wb, Ladies cut model of B611b.

Sizes: XS-L.

B661b, Kids model of B611b.

Sizes: 110-170.

B613b, Insulated pant in 2-layer fabric in "pull-on" version (no side zips), with function liner, side pockets and snow cuffs.

B613Wb, Ladies cut model of B613b.

Sizes: XS-L.





Digital printed garments on pages 4-6 can be ordered unprinted too, in standard dyed fabrics.





#B629 2RB/2RB/2RB



2FY

2FO

2FG



#B628- 3FO/2FO/3NB

2Wh 2NB

2Gr





#B610-3FO

20r 2Ye

B628-, same jacket as B628b-,

but unprinted.

B629, same jacket as B629b, but unprinted. B678-, kids jacket same as

B678b-, but unprinted.

B679, same kids jacket as B679b, but unprinted.

B610-, same pant as B610b-, but unprinted.

B611, same pant as B611b, but unprinted.

B660-, same kids pant as B660b-, but unprinted.

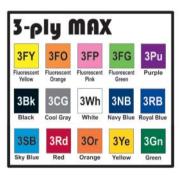
B661, same kids pant as B661b, but unprinted.

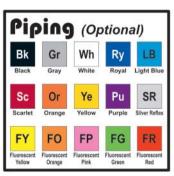














Customizing Beyond-X clothing

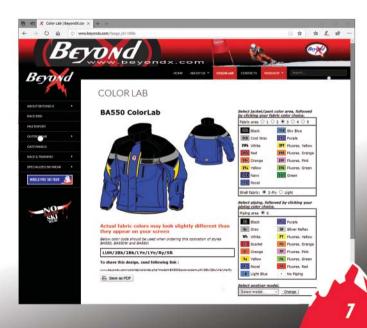
All Beyond-X clothing can, in one way or another, be customized. It can be by custom coloration, prints, embroideries, patches and so on. All jackets and pants can be custom colored your own way, according to a system where garments are divided into areas, where you select color of each area. That means thousands, sometimes millions, possible color ways of a garment.

Palette here shows available colors. In our web site www.beyondx.com you can select "ColorLab" and play with coloration online. Just click color and area, and you can see the result directly on screen.

In addition, many of our models can include prints. Coloration, pattern and logos, everything is printed in one operation.

We also have in-house embroidery and patch service department. Send embroidery programs and patches to us with instructions. We apply and tape backing for water resistance, before garment is assembled.

Contact us for more info.







3-ply stretch fabric, none insulated, none lined, all digital printed shell garments.

BX200b-, Hip-length shell ski jacket with all water-resistant zippers, 2 chest pockets, one inside pocket, 2 side pockets and incorporated hood. None insulated, 3-ply stretch fabric. Unisex sizes XS-XXL.

BX200Wb- Ladies cut version of BX200b-. Sizes: XS-XL.

BX100b- Partly side-zip shell 3-ply fabric pant with two cargo pockets and 2 side pockets. No snow-cuff, no insulation. Unisex sizes XS-XXL.

BX100Wb- Ladies cut version of BX100b-. Sizes: XS-XL.

Important note! Digital printed garments are not as fading resistant as those made of dyed fabric. Since ink is only applied to fabric surface a denim like look can soon appear, resulting from below white fibers being pulled up to the fabric surface, especially on dark prints.

2-ply stretch fabric, none insulated, all digital printed shell garments with function lining fabric.

BX202b-, Hip-length shell ski jacket with all water-resistant zippers, 2 chest pockets, one inside pocket, 2 side pockets and incorporated hood. None insulated, 2-ply stretch fabric. Unisex sizes XS-XXL.

BX202Wb- Ladies cut of BX202b-. Sizes: XS-XL.

BX272b- Kids size version of BX202b-. Sizes: 110-170.

BX102b- Partly side-zip shell 2-ply fabric pant with two cargo pockets and 2 side pockets. Snow-cuffs, no insulation. Unisex sizes XS-XXL.

BX102Wb- Ladies cut version of BX102b-. Sizes: XS-XL.

BX104b- Full side-zip shell 2-ply fabric pant with two cargo pockets and 2 side pockets. Snow-cuffs, no insulation. Unisex sizes XS-XXL where S-XL are also available in 4cm shorter or longer leg length.

BX104Wb- Ladies cut version of BX104b-. Sizes: XS-XL.

BX264b- Kids size version of BX104b-. Sizes: 110-170.

2-ply stretch fabric, insulated, all digital printed garments with function lining fabric.

BX201b, Hip-length insulated ski jacket with all water-resistant zippers, 2 chest pockets, one inside pocket, 2 side pockets and incorporated hood and 2-ply stretch fabric. Unisex sizes XS-XXL.

BX201Wb Ladies cut version of BX201b. Sizes: XS-XL.

BX271b Kids size version of BX201b. Sizes: 110-170.

BX101b Partly side-zip shell 2-ply fabric insulated pant with two cargo pockets and 2 side pockets. Snow-cuffs. Unisex sizes XS-XXL where S-XL are also available in 4cm shorter or longer leg length.

BX101Wb Ladies cut version of BX101b. Sizes: XS-XL.

BX105b Full side-zip insulated 2-ply fabric pant with two cargo pockets and 2 side pockets. Snowcuffs. Unisex sizes XS-XXL, where S-XL are available also in 4cm shorter or longer leg length.



BX105Wb Ladies cut version of BX105b. Sizes: XS-XL.

BX165b Kids size version of BX105b. Sizes: 110-170.

All of these styles will also be available in solid dyed fabric (1 color, none printed), with same article # (remove "b", that indicates digital printed garment).





PART PRINTED JACKETS & PANTS

All our jackets in page 12-13 can also be partially custom printed.

A cost effective way of adding logos and a personal touch. Main part of jacket is made from regular dyed fabrics.

B225b

Same as B225 in page 12, in partially printed version. Also as ladies model B225Wb and kids B275b.

B225b

2Rd/Print/2Bk/Print/2Bk/Wh/LB

B227b

Same as B227 in page 12, in partially printed version. Also as ladies model B227Wb and kids B277b.

B226b

Same as B226 in page 13, in partially printed version. Also as ladies model B226Wb and kids B276b.

B227b

2Bk/2Bk/Print/2Bk/2Bk/Wh

All pants in this page spread can also be ordered in "b" version.

where small area on knee is printed.



B226b 2Rd/2Bk/Print/2Wh/LB









PANTS

B414 2RB/2SB/Wh/Wh



B415 2Bk/2FO/Wh/--



B415W



B464

B414W

2FO/2FO/Bk/Bk



B414 Unisex Pant

Unisex insulated waist pant with full side zips, belt and softshell waist. Fully taped seams, side pockets, snow cuffs and scuff guards.

Sizes: XS-XXL, where S-XL can be ordered with extra long or extra short leg lengths (+/-5cm).

B414W Ladies Pant

Same as B414, but in ladies cut. Sizes: XS-L.

B415 Unisex Pant

Pull-on pant. Same as B414, but no side zips.

B415W Ladies Pant

Pull-on pant. Same as B414W, but no side zips.

B464 Kids Pant

Insulated kids waist pant with full side zips, belt and softshell waist. Fully taped seams, side pockets, snow cuffs and scuff guards. Sizes: 110-170.

B299 Add on Suspenders

Black suspenders that fits all our pants and shorts. Attached to garments with the belt loops.

Sizes:

130cm (fits pants 110-150)

170cm (fits pants 160-M)

220cm (fits pants L-XXL)

B418 Unisex Pant

Unisex insulated waist pant with full side zips, belt and softshell waist. Fully taped seams, side pockets, snow cuffs and scuff guards.

Sizes: XS-XXL, where S-XL can be ordered with extra long or extra short leg lengths (+/-5cm).

B418W Ladies Pant

Same as B414, but in ladies cut. Sizes: XS-L.

B419 Unisex Pant

Pull-on pant. Same as B414, but no side zips.

B419W Ladies Pant

Pull-on pant. Same as B414W, but no side zips.

B468 Kids Pant

Insulated kids waist pant with full side zips, belt and softshell waist. Fully taped seams, side pockets, snow cuffs and scuff guards. Sizes: 110-170.

B419R Unisex Pant

Same as B419, but with extra Cordura knee reinforcement.

B418 2Gn/2Rd/Wh



B419 B419R 2Bk/2Bk/Wh 2CG/CBk/Sc







B227W Ladies jacket

Ladies cut version of B227. Sizes: XS-L



2Bk/2Bk/2Pu/2Pu/2Pu/FP

B227 Unisex jacket

Unisex hip-length insulated jacket with fully taped seams, side pockets, chest pockets, inside pocket, key-card pocket, goggle pocket, ventilation zips, adjustable cuffs, inside lycra cuffs and bottom draw cord adjustment. Snaps on collar for hood attachment, in two positions. Can be ordered with snow skirt (B227+).

Sizes: XS-XXL

B277 Kids jacket

Kids hip length insulated jacket with fully taped seams, side pockets, chest pockets, inside pocket and key-card pocket.

Sizes: 110-170

B225 Unisex jacket

Unisex hip-length insulated jacket with fully taped seams, side pockets, chest pockets, inside pocket, key-card pocket, goggle pocket, ventilation zips, adjustable cuffs, inside lycra cuffs and bottom draw cord adjustment. Snaps on collar for hood attachment, in two positions. Can be ordered with snow skirt (B225+).

Sizes: XS-XXL



2Ye/2Ye/2Ye/2RB/2Wh/2Wh



B225 2Gn/2Rd/2Wh/2Wh/2Rd/Gn/Sc



B225W 3Wh/3Wh/2Pu/2Pu/2Pu/Bk/Bk





2Rd/2Bk/2CG/2Wh/LB



2FP/2FP/3Wh/2Bk/Bk

B291 Hood **B292 Insulated hood**

Attaches to jackets with snaps.

Sizes:

130 (fits jackets 110-140) 160 fits jackets 150-170) S (fits jackets XS-M) XL (fits jackets L-XXXL)

B225W Ladies iacket

Ladies cut version of B225.

Sizes: XS-I

B226 Unisex jacket

Unisex hip-length insulated jacket with fully taped seams, side pockets, chest pockets, inside pocket, key-card pocket, goggle pocket, ventilation zips, adjustable cuffs, inside lycra cuffs and bottom draw cord adjustment. Snaps on collar for hood attachment, in two positions. Can be ordered with snow skirt (B226+).

Sizes: XS-XXI



2FO/2Bk/2FO/2Wh/Bk

B275 Kids jacket

Kids hip length insulated jacket with fully taped seams, side pockets, chest pockets, inside pocket and key-card pocket.

Sizes: 110-170

B226W Ladies jacket

Ladies cut version of B226.

Sizes: XS-L

B276 Kids jacket

Kids hip length insulated jacket with fully taped seams, side pockets, chest pockets, inside pocket and key-card pocket.

Sizes: 110-170





Beyond-X jackets and pants are part of our team uniform program. Regardless if you are a private person, team or ski area, you can color your garment after your own mind, and order one single piece.

Reorders of exact same garments is possible for at least another three years, often up to five years.

Our uniforms are offered in kids and adult sizes, where some models are also available in ladies cut/sizes.

Uniforms can be ordered as shell or insulated, in 2- or 3-layer fabrics and some models can be partially custom printed.

Nowadays we also offer fully custom printed uniforms, see pages 4-9. Possibly, this is the most flexible ski uniform program in the world.

Individual coloration can be done in our online ColorLab at www.beyondx.com. For designs that includes own custom prints, contact your representative, for information and help.

Our light and flexible fabrics offer 20.000mm water resistance and 20.000g/m2/24h air permeability, in 2- or 3-layer fabrics







Our SoftShell jackets & vests are extrem all-round and comfortable. In standar colors, or fully printed.

BF80b SoftShell Adult Jacket

Unisex Hip-lenght fully custom printed SoftShell jacket with two chest pockets, two side pockets, key-card pocket and radio monofone loops on shoulders. Also avaiable as BF80Wb (ladies cut) and BF81b (slim fit).

Sizes: XS-XXL

BF86b SoftShell Adult Vest

Unisex Hip-lenght fully custom printed SoftShell vest with two chest pockets, two side pockets and radio monofon loops on shoulders. Also available as BF86Wb (ladies cut) and BF87b (slim fit).

Sizes: XS-XXL

BF47 SoftShell Vest

Unisex hip-lenght SoftShell vest with tight fit, in standard colors. One chestpocket.

Sizes: 110-150 & S-XXL

BF52 SoftShell Adult Jacket

Unisex Hip-lenght SoftShell jacket in standard colors, with two chest pockets and two side pockets. Also available as BF53 (slim fit).

Sizes: XS-XXL

BF52b SoftShell Adult Jacket

Same as BF52 but fully custom printed. Also available as BF53b (slim fit).

All SoftShell garments on this page uses SoftShell & Fleece size table on page 82.



BF80b *Print/2Wh

BF86b SB/2Bk BF86 *Print/2Wh















Beyond-X is the world's leading alpine race suit producer. I addition to our own race suits, we also produce for several competitors.

We also where the first to offer digital sublimation printed suits almost 25 years ago. That today is the standard process.

From us you can order padded GS (removable pads), or none padded DH suits, regular fit or slim fit suits, FIS or none-FIS suits.

We have no order minimums. So, you can order one single suit in your individual print design. And it can be ordered and produced year around.

For years we have been working hard to resolve the most common race suit complaint, fabric pilling. Since a few years, both our FIS and none-FIS fabrics are of Low-pilling kind, that offer far greater resistance to fabric pilling, yet retaining great elasticity, fit and comfort.

- We offer standard print designs, available in several standard colorways.
- A Colorlab, where 6 standard designs can be color blocked from a standard color pallet.
- All the above suits can have logos added, for a small extra fee, provided proper instructions and logos in vector format (like .ai or .crd files), not pixel (like .png or low resolution .jpg files) format, are supplied.





CUSTOM PRINT RACE SUITS



Readymade print design.

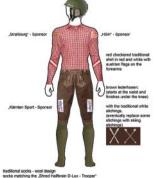


and logos be added. There will be a design fee for such work.

• And finally, completely own designs can be generated. Again, provided proper instructions and logos in vector format (like .ai or .crd files), not pixel (like .png or low resolution .jpg files) format, are supplied. Work on such designs will be charged / hour.



Suit Design No. 1 / Richi Leitge



Drawn illustration with written instructions.

Own ready-made designs, made well enough to be used in production, will not be charged any development charge.

We can print essentially everything that our customers can print out on a regular computer printer. The difficulty lies in making placement fit on the 3D body of the athlete.

A clear idea and good instructions will be of great help.

Color preferences in Pantone Solid Coated color # (PMS #) will also be useful.

These pages show only a few examples of print designs we have produced. And if the process started with a phone call, a photo of something in the design direction, written instructions, provided illustrations, or ready-made artwork.





For FIS suits, FIS advertising rules must be considered. No single sponsor logo shall exceed 100 cm2. The logo must fit inside a 100 cm2 rectangle. Total surface of all sponsor markings shall not exceed 450 cm2. Remains 370 cm2 once the three mandatory Beyond-X logos on the suit, have been deducted. No sponsor marking in the bib area.

All FIS suits are available in sizes S-XXXL, and none-FIS suits in sizes XXS-XXXL (See race suit size table on page 82).

BR37 FIS GS suit (also available in SlimFit cut BR237).

BR39 FIS DH suit.

BR43 None-FIS GS suit (also available in SlimFit









ColorLab



Ballistic

Our new race suit ColorLab makes it easy for someone that lacks computer graphic program, or the skills to generate own print graphic designs. Choose among 6 different print designs, and color-block them by choosing any of the 25 available standard colors, for each area of the design. By coloring 2 or 3 color ranges with the same color, some design objects will disappear.

Ribbon

The ColorLab could also help customers to make some headway when generating own print design, by using the ColorLab as a base, and then make alterations, add logos and/ or other design elements.

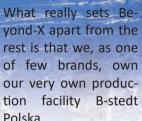
To the left a Speed print design with added gradient and stars in color range 3. To the right a Raptor design with added logos, and different background pattern.



Warning! All highly elastic fabrics pill. To minimize fabric pilling avoid contact with abrasive surfaces, such as Velcro.











Founded in 1999, this is the core of our operation, and is the reason why we can offer such incredible flexibility, wide product range, no order minimums, and great delivery reliability.





To operate a 70 employee operation is at times very demanding task to handle. However, being located inside EU, with almost all operations in-house, this offers unique advantages, that our competitors can only dream of!





Extremely short lead times, with no order minimums! This is something that normally does not exist! For products like race bibs or digital printed C-net, this is a key factor for success. We are simply in control, and not dependent of others.





The combination of digital printing and sewing is our specialty. We are a world leader producer of alpine race suit. We also produce these for a number of other brands. Today the factory also is producing far more than skiwear. Including slalom poles, Safety mattresses, kids ski area playground articles, safety and crowd-control fencing, signs, gate panels and luggage, to name a few.



Russia Paraski

Denmark Alpine

Norway SkiX

Australia BorderX

Lithuania SkiX



Canada SBX/PGS/PSL

Israel SkiX

Kazakhstan Alpine

Haiti Alpine

National Teams

Estonian Alpine

Saudi Arabia Alpine

South Africa Alpine

Sweden Paralympics

Ireland Alpine

Eritrea Alpine

Turkey Alpine

Scotland Alpine

Norway Telemark



Denmark Alpine

Sweden Speedski

Uzbekistan Paralympic

Malta Alpine

Togo Alpine

Argentina Alpine

Brazil Alpine

UK Telemark

Poland Paralympics

Armenia Alpine

27





A310 FIS Alpine Stretch race bib men's size. L:52cm W:42cm



A311 FIS Alpine Stretch race bib ladies size. L:50cm W:39cm



A312 Alpine Kids Stretch race bib kids size. L:46cm W:37cm



A313 Alpine XS Kids Stretch race bib kids size. L:43cm W:35cm

Our extreme flexibility has triggered a demand to generate a group identity, by using race bibs. No order minimums, re-order ability, and the possibility to add individuals names, have made many teams order our bibs. An added benefit is that coaches more easily can identify their skiers from a distance.







STRETCH BIBS

Our all digital printed stretch race bibs, have grown very popular.

We have no order minimums. The prints can include millions of colors, unlimited number of logos, without any price increase. And additional or lost bibs can be re-ordered.

Our stretch bibs are produced of a high quality 4-way highly stretchable fabric that with ease fits a large size range, and will keep on looking great for many years.

We offer a large variety of stretch bibs, in many sizes. Since they are durable and also work well in water, an ever growing range of other sports understand their advantages. We have been responsive and have developed a number of specialized stretch bibs for other sports.



Women's size stretch bib. L:44cm W:38cm

XC350 FIS X-Country Men's size stretch bib.





OTHER BIBS



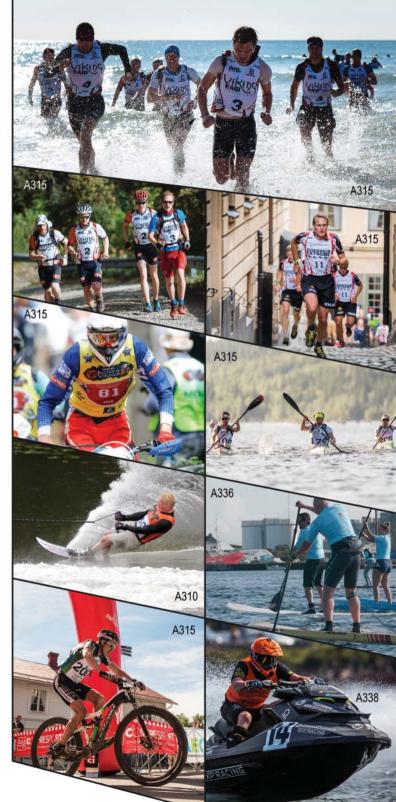
A336 Stretch T-shirt bib with tight fit, collar and flatlock seams. Sizes: S-XL



A338 Water scooter T-shirt stretch bib.



A315 Multisport stretch bib. L:58cm W:46cm





A510 OCR stretch bib size small. L:62cm W:43,5cm

A515 OCR stretch bib size medium. L:68cm W:47.5cm

A516 OCR stretch bib size large. L72,5m W:51,5cm

A521 OCR stretch bib size X-large. L:75cm W:58cm



A320 Sailing stretch bib standard size. L:56cm W:52cm

A321 Sailing stretch bib size XXL. L:76cm W:58cm

SZV20 Long sleeve stretch sailing bib with flatlock seams. Sizes: S-XL

lock seams. Sizes: S-XL





SNOWBOARD &

SKI-X BIBS Our popular SkiX bibs are

stewards or ski school bibs.

offered in two versions, one of them FIS approved. Fully custom printed, and a selection of edge band colors. SkiX bibs are also popular as

For more info, or help designing, contact your representative.



SkiX bibs edge band colors.



SX410 FIS SkiX bib in mens size.



SX411 FIS SkiX bib in ladies size.



SX412 SkiX bib in kids size



SX421 SkiX bib in ladies size.



SX422 SkiX bib in kids size.



SX423 SkiX bib in XS kids size.



SX420 SkiX bib in mens size.



A330 (T-type) & A331 (Raglan-type) Snowboard stretch T-shirt.

Sizes: L-XL



SB831DD FIS Snowboard GS panel

Showboard

FIS approved snowboard panel 130x100x20cm, with 40cm high stubble tunnel. 2-layer mesh fabric and double side print (correctly turned).

SB830 FIS Snowboard GS panel

Like SB831DD, but 1-layer mesh fabric in standard colors. Can be screen printed from one side.

SBZ831D FIS Snowboard GS panel

Like SB830, but printed from both sides. Where back side appear mirrored.

SB730 FIS SkiX panel

FIS approved snowboard and SkiX SL panel 100x80x20cm, with 40cm high stubbie tunnel. In 1-layer mesh fabric in standard colors. Can be screen printed from one side.

SBZ731D FIS SkiX panel

Like SB730, but printed from both sides. Where back side appear mirrored.

SB530 FIS SkiX SL panel

Like SB531DD, but 1-layer mesh fabric in standard colors. Can be screen printed from one side.

Snowboard panels are preferrably mounted on a PC160W pole and a ST40.XB stubbie.



SBZ631D SkiX panel

SkiX and snowboard SL panel 105x800x10cm. In 1-layer mesh fabric printed from both sides. Where back side appear mirrored.

SB631DD SkiX panel

Like SBZ631D, but in 2-layer mesh fabric and double side print (correctly turned).



SB531DD FIS SkiX SL panel

FIS approved SkiX and snow-board panel 105x80x40cm. 2-layer mesh fabric and double side print (correctly turned).



ST450 Stewards Bib Sizes: M-XXI



SX410b Stewards Bib, a 5cm longer version of SX410 Men's SkiX Bib.



ARM BAND & STEWART BIBS



M430 Mogul Race Bib Sizes: M-XXL





SX450 Work Bib, with sewn reflex and front zipper. In men and ladies size.



ST461 Motorsport Stewards Bib, with rear pocket. Also available as ST460 without rear pocket.



AB485 Arm Band, adult size 4-way stretch arm band 21cm high. All sublimation printed. Also avaliable as AB484 Kids size, 17cm high, that also could be used as a leg band.



AB500 Stretch Arm band, 8 cm wide, one-way printed 2-way stretch arm band.



AB510 Stretch Arm band, same as AB500 but with adjustable Velcro closure.



AB480 Arm Band, 4-way stretch adult arm band. 12cm wide. Also available as AB48 Kids size arm band.







Custom printed info-panels

Digitally printed, no order minimum. Fibreglass rod at upper edge prevent panel from hanging.

SP580D Big Information Panel

150x145cm panel in one layer thin mesh fabric with digital print on one side. Print bleeds through to back side with about 70% intensity and will appear mirrored. Preferable mounted on two PC215/31 poles.

C551D Information Panel

95x115cm panel in one layer mesh fabric with digital print on one side. Print bleeds through to back side with about 70% intensity and will appear mirrored.















Start/Finish panels. Fully digitally printed 70x170cm, mounted on 2 pc. 31mm 215cm poles (not included).

SFZ561D Start/Finish Info **Panel**

One layer heavy mesh fabric, back side is printed mirrored but as clear as the front print.

SF561DD Start/Finish Info Panel

Two layers heavy mesh fabric, both sides appearing correct.



#KA400b Kick panel

Rectangular gate panel for marking of kickjump crests. All digital printed. dou-20x40cm ble fabric layers with in-between stiffener. Preferable mounted on hinged pole #ST-

40FW.



#KA410b Triangular kick panel

Same as #KA400b, but with a triangular 30x43cm shape. Easy Bungee cord attachment.

Gate panels in standard fabric colors with 1-color screen print from one side:

#BXR97, FIS GS, SG & DH gate panel 75x50cm.

#PA512. Non-FIS 75x50cm gate panel.





#PA510, Non-FIS 55x40cm kids gate panel.

1-layer digitally printed panels, back side mirrored:

#BXRZ297D, FIS GS, SG & DH 75x50cm gate panel.

#PAZ513D, Non-FIS 75x50cm gate panel.

#PAZ511D. Non-FIS 55x40cm kids gate panel.



#GXRZ297D. Like BXRZ297D, but made from net fabric.







PAZ513D





#GAZ511D, Like PAZ511D, but made from net fabric.

#GAZ513D. Like PAZ513D.

but made from net fabric.

2-laver digitally printed panels, back side correct:

#BXR297DD, FIS GS. SG & DH 75x50cm gate panel.

#PA513DD, Non-FIS 75x50cm gate panel.





BXR297DD





PA513DD

#PA511DD. Non-FIS 55x40cm kids gate panel.



Alpine gate panels

We offer a wide selection of gate panels.

FIS-homologated gate panels 75x50cm, for GS, SG and DH.

Training panels (non FIS-homologated) 75x50cm for GS, SG and DH.

Kids size panels 55x40cm.

All panels available in any of our three print methods.

Panels made from are heavy duty mesh fabric that lets wind through. Attaches to poles with elastic Bungee cords.

No order minimums.

Print methods

- 1. One-color screen print on one side. Panels made in one of the nine standard colors (see #PA512).
- 2. One-layer panels made from extra heavy duty mesh fabric. These panels are digitally printed from both sides, back side appearing mirrored. Can contain any graphics and unlimited colors (see #PAZ513D).
- 3. Two-layer panels made from mesh fabric. Both sides digitally printed and appear correct. Can contain any graphics and unlimited colors (see #PA513DD).

All panels with reinforcement edge band at upper and lower edge, in any of the standard colors.

PAZ513D GS Training Gate Panel

75x50cm gate panel in one layer heavy mesh fabric with digital print on both sides. Back side is printed mirrored but as clear as the front print. The panel is sewn with reinforced edge bands.





PA513DD GS Training Gate Panel

75x50cm gate panel in two layers heavy mesh fabric with digital print on both sides and both appearing correct. The panel is sewn with reinforced edge bands.

BurordX

BurondX

For 40-41mmø holes. Only 28cm long. XB - XBase Heavy duty brush base.

RRS31 - 31mm, 177cm reinforced replacement shaft. Available in red, blue orange and bright green.

BUYONDX

POS27F.XB - 27 mm FIS plastic hinge flex slalom pole with shaft reinforcement and XBase. Available in red, blue, orange and bright green. 31mm end CHR31plugg.

CHR27 -

27mm end

Bu-ord X

-SA27 - Flex to 27 mm shaft adapter for 27mm poles.

25mm slalom poles.

ribbed hose. 40mm ø, **Cut30** - 30cm long

PC215/31W - Stiff None-FIS 31mm Ø 215cm long None-turning PC-pole with ribbed 40mm ø hose base. For GS,SG & DH. ight weight and wind resistant. Available in red, blue, orange and bright green.

same as XBase.

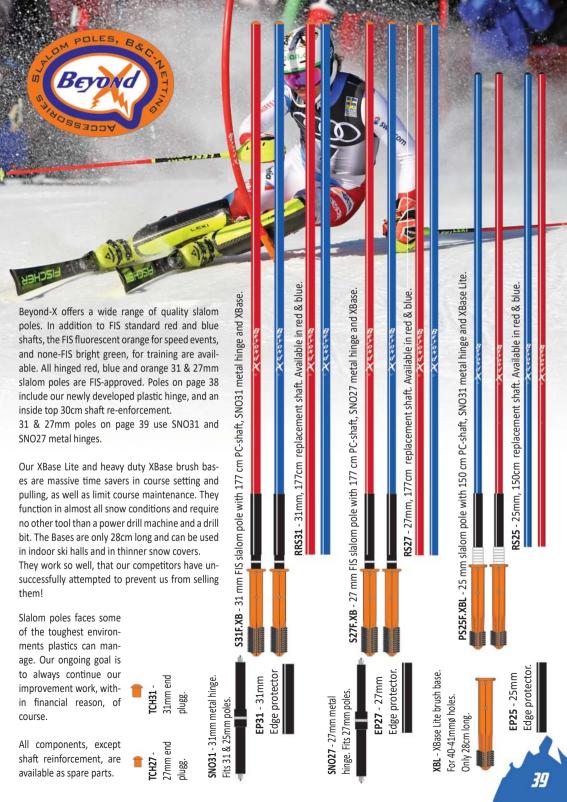
BULONDY BEFORDX



slalom pole hinge thast fits 31, 27 &

KP-FLEX - plastic







#LU50, Brush gate

turning aid practical storage and

carrying bag that can be hung from the belt. Holds 15-20 brush gates.

The offering of additional turning aids, for ski clubs and ski area needs, is also extensive. And fills the needs for other activities like cross-country skiing, winter car testing tracks, and for marking of loading area for chair



And there is a range of very functional carrying bags for slalom poles and turning aids.



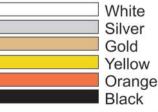
Cut15 - 15cm long ribbed hose that fits on to 30-31

mm poles PC-shafts

PC160/31W - 31mm, 160cm SkiCross none turning pole, with 30cm ribbed hose. Available in red or blue.







Slalom pole custom prints Since we sell a few poles, at times it can get hard to keep track of ones poles.

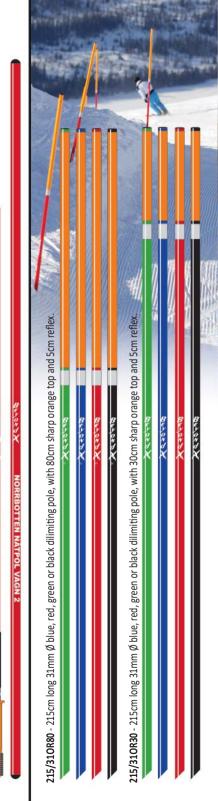
To solve this, we offer custom one-color logo prints, at reasonable cost, on our poles. These are available only on orders being shipped out of our Polish factory.

The prints are available in six different colors and require a 60 shaft minimum order.

Prints can be up to 50cm long, and consist of 1, 2 or even three prints around the shaft.



Print option is available on slalom poles, delimiting poles, B-net poles, and on C-net and sign poles.





#Milwaukee M18 ONEDD 2-502x FUEL

5A, 18V heavy duty brushless power drill machine with 13mm metal chuck. 2 gears, 0-2000 rpm – incredible 135Nm (please note that other very similar Milwaukee models offer less than half of this), electronic clutch with 13 torque settings. 2,5 Kg, 2 batteries and charger.

Connect via Bluetooth with Milwaukee ONE-KEY app. Complete tool customization via ONE-KEY, control speed, torque, start & end speed, anti-kickback functions and LED.

Metal drill bits with 2 hard metal points and triangular shank.

50cm length, 12mm shank.

#41265, 19mm drill bit (for fence fiberglass poles).

#SLO32, 32mm drill bit (for 31mm fence poles).

#SLO35, 35mm drill bit (for B-net poles).

#SLO38, 38mm drill bit.

#SLO41, 41mm drill bit (for XBase).

#SLO41/24, 41mm drill bit with high blockage (for indoor ski hall use).

#SLO45, 45mm drill bit.



It comes with a 12mm triangular shank, and 50cm length.
With two exchangeable hard metal points, that is slightly

hardest of ice. The used "Helix angle" ensures optimal transportation efficiency of snow and ice up and out of the hole. And it comes in really cool colors!

#ALU32, 32mm Yellow drill bit for 31mm fence poles.

#ALU35, 35mm Red drill bit for B-net poles.

#ALU38. 38mm Blue drill bit.

#ALU40, 40mm Purple drill bit for XBase.

angled for maximum bite also on the

#ALU32-35R, replacement hard metal points for 32 & 35mm drill bits.

#ALU38-40R, replacement hard metal points for 38 & 40mm drill bits.



Milwaukee warranty

2 year warranty on all Milwaukee machines and batteries, extended to 3 years if machine is registered on to Milwaukees Internet site.

OWING

OrangeFox

The plastic drill bit that revolutionized course setting. Extremely light weight with exchangeable and rotating hard metal points.















#C-net R HOOK

C-net Hook, with ø50mm steel ring. For rigging of barrier tape on to ø31mm #PC160/31 poles.

#B-net R HOOK

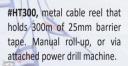
B-net Hook, with ø50mm steel ring. For rigging of barrier tape on to ø35mm #PC160/35 poles.

#C-net SL HOOK

C-net Hook, with snap link. For easy rigging of barrier tape on to ø31mm #PC160/31 poles.

#B-net SL HOOK

B-net Hook, with snap link. For easy rigging of barrier tape on to ø35mm #PC160/35 poles.



#HT300++, cable reel loaded with 300m 25mm barrier tape.

C160/31, 160cm long ø31mm PC-pole, red or blue.

#PC160/35, 160cm long ø35mm PC-pole, red or blue.

#41831

or yellow/black.

25mm wide, 90m long orange PVC-coated mesh barrier tape.



10mm x 200m long UV-resistant Poly-

ethylene rope. Available in red, blue

#41833

50mm wide, 90m long orange PVC-coated mesh barrier tape.



#HT300

#HT380, metal cable reel that holds 380m of 25mm barrier tape. Manual roll-up, or via attached power drill machine.

#HT380++, cable reel loaded with 380m 25mm barrier tape.

#HT1000, Cable reel. Light weight plastic construction, that holds 1000m of 25mm barrier tape. Powered by attaching power drill machine. Two gears.

#HT1000++, cable reel loaded with 1000m 25mm barrier tape.







#\$L35R 30m long signal lint of 10mm Black/Yellow rope and 12x16cm rectangular flags in printed checkered yellow/Black PVC-fabric, spaced 1.5m apart.

#\$L30R 30m long signal lint of 10mm Black/Yellow rope and 20x26cm rectangular flags in printed checkered yellow/Black PVC-fabric, spaced 1.5m apart.

#\$L30T 30m long signal lint of 10mm red rope and triangular 21x32cm flags in red, blue and yellow PVC-fabric, spaced 1.5m apart.

#SL30RP 30m long signal lint of 10mm Black/Yellow, red or blue rope, with custom printed 20x26cm rectangular flags in PVC-fabric, spaced 1.5m apart.











#RCP12

#RCP13 Radio Chest Pack. With one angled, adjustable radio bay that fit most Com-radio sizes. Equipped with two pockets and a pen loop. Adjustable shoulder and chest straps.

#RCP13b Radio Chest Pack. Same as RCP13
but with custom print
on main pocket lid.

#RCP11 Radio Chest Pack. With two adjustable, angled radio bays that fit most Com-radio sizes. Equipped with one large pocket and a pen loop. Adjustable shoulder and chest straps.



#RCP12 Radio Shoulder Sling. With one adjustable radio bay that fits most Com-radio sizes. Adjustable straps.

We grew tired of selling coaches backpacks where seams started to tear after only a few months of use. So we decided to use some capacity of our factory, to take care of this matter.

We have developed a small collection of four backpacks for various purposes. They are all very Heavy Duty, made to last. Made from PU-coated polyester weave with bottom waterproof reinforcement fabric (not LU75). Heavy duty carrying straps, and zippers. Padded back and bottom with hard plastic back inlay (not LU75).

Coaches backpacks equipped with lots of functional pockets for equipment like drill bits and drill machines. The many pockets make it easy to separate necessities and keep them organized.

Our boot bag and the smaller all-round backpack made from same heavy duty materials

#LU74 Coaches Backpack

57 liter backpack with main compartment and another 11 compartments, for various purposes.

#LU74b

Same as LU74, but with lower panel custom printed.



#LU71 Large Coaches Backpack 80 liter backpack with main compartment and another 11 compartments, for various purposes.





#LU75

#LU75 Universal Backpack

29 liter backpack with main compartment and another 3 compartments, plus 2 outside elastic mesh pockets.

#LU80 Boot bag

50 liter boot bag with large main compartment and another 9 compartments.





49



R18 Oversize Poncho with hood. Sides are joined via push buttons. Non breathable fully waterproof fabric. Available in red and royal blue. Sizes: XXS-XXL.



R21 Oversize rain coat with hood and two side pockets. Non breathable fully waterproof fabric. Available in red and royal blue. Sizes: XXS-XXL.



R21b. This is a fully printed version of our R21 oversize rain coat made out of 2-ply woven fabric and lined. 2 side pockets and permanent hood. The bottom can be shortened by turning fabric inwards and securing with snap buttons. Sizes XXS-XXL.



R46b. Fully loaded coached coat. Same functions as R36, but fully custom printed.
Sizes XXS-XXL.



BA518SP Coaches Waist Pant. Our popular Coaches waist pant is as good as they come, with re-enforced knee and seat areas, cargo pockets and SoftShell waist area. This same pant is also used in the official Swedish and Norwegian Ski Patrol uniforms. Available in

sizes XS-XXL, where S-XL also can be ordered with 5cm longer or shorter leglength.

B299. Optional suspenders.

#BA518SP 2FG/2Bk/2FG/CBk

BA519SP High bib coaches pant with suspenders. Otherwise same as BA518SP.







R36 Coaches coat loaded with chest, radio, back, phone, goggle and side pockets. More pockets than one ever needs. Removable insulated liner makes it perfect for very cold winter days, as well as for the glacier in spring, summer or fall. Optional snap-on hood can be snapped on to collar. Sizes: XS-XXL.

R38 Permanent insulated, simplified version of R36. Offers two side pockets, one chest and one goggle pocket. Sizes: XXS-XXL.

R37 Oversize foul weather coat that fits over regular outerwear. Includes hood, 3 chest pockets, and offers inwards snap-up bottom, to reduce the length. Sizes: XXS-XXL.

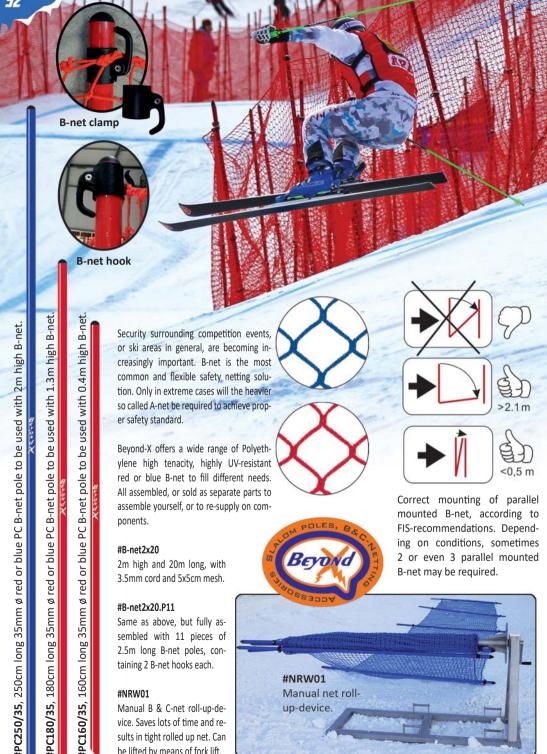
BA518SPb, digitally printed version of BA518SP Coaces waist pant.

BA519SPb, digitally printed version of BA519SP High bib Coaces pant.









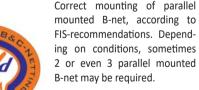
3.5mm cord and 5x5cm mesh.

#B-net2x20.P11

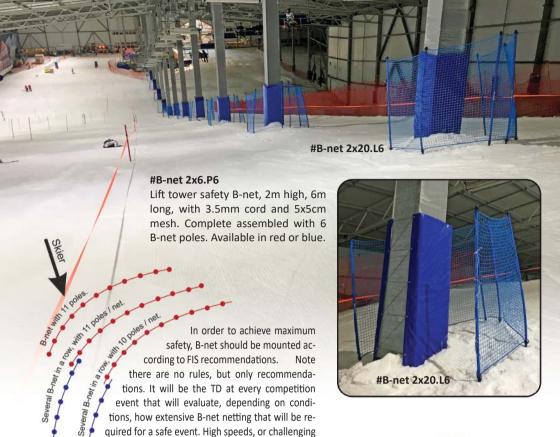
Same as above, but fully assembled with 11 pieces of 2.5m long B-net poles, containing 2 B-net hooks each.

#NRW01

Manual B & C-net roll-up-device. Saves lots of time and results in tight rolled up net. Can be lifted by means of fork lift.











terrain, may require double or even triple parallel B-nets. If space is lacking to mount required B-net properly, then A-net will be required. I cases with parallel B-net, these should be separated by more than 2m, or less than 0.5m. This in order to prevent that the first B-net lift the skier up over the following B-net. In addition, two net mounted in a row needs to overlap each other, like fish scales, to prevent ski-

ers to pass between the two B-net.

#B-net 0.4x25

40cm high and 25m long, red or blue B-net, with 3.5mm cord and 10x10cm mesh. Preferably mounted on #PC160/35 fence poles.



outside of standard sizes, and require longer lead times. Contact us for more information.

A-netting:

On special request, we are able to provide A-net as well. These however are outside our standard offering, and will require some lead time. Contact us for more information.

#B-net pallet

Galvanized stackable transport and storage pallet. Suitable for both B- & C-net. Fits 13 complete B-nets and can be stacked 2 or 3 pallets high for efficient and airy storing. Width 120cm, length 150cm and height 133cm.



Name tags

Digital sublimation printed name tags with sewn border and Velcro hook backing.

Custom printed with unlimited number of colors, in different sizes and with no order minimums.

#NT4x9.5 4x9.5cm fabric name tag.



Safety mattresses

It all again began withy repeated customer questions, if we would be able to produce safety mattresses? Followed by several improvement suggestions. Since we, in 2018, started producing these, order quantities have increased every season. We must be doing something right. A better product!

Our safety mattresses use close-cell tube foam in 4cm layers. Great chock absorbsion, light weight, and easy to form to towers, posts and other objects that need to be covered. In red and blue our mattresses are available in rugh surface anti-slip PVC-fabric with extra high UV-fading resistance.

Since investing in our own in-house HF-welding machine, we have been free to experiment and develop other products as well, without being restricted by production order minimums. After again, customer requests, we started producing snow making Hydrant cover, in different sizes. We learned that one problem was the constant removal and re-installation, that quickly damaged the covers. So, for one particular size, we developed a Hydrant cover with window opening, that allowed access without removing the entire Hydrant cover.

Hydrant covers are produced with standard 4cm close-cell foam (not the tube foam), available in red or blue.



Standard Hydrant cover sizes:

#HC W80xH105-4cm #HC W80xH200-4cm

#HC W100xH120-4cm



Anti-slip fabric

Close-cell tube foam.

straps and Acetal buckle. Standard size safety mattrasses: #SM1x2-08, 1x2m, 8cm thick mattress #SM1.5x2-08, 1.5x2m, 8cm thick mattress #SM2x2-08, 2x2m, 8cm thick mattress #SM2.5x2-08, 2.5x2m, 8cm thick mattress #SM3x2-08, 3x2m, 8cm thick mattress #SM3.5x2-08, 3.5x2m, 8cm thick mattress #SM4x2-08, 4x2m, 8cm thick mattress

We also offer custom size safety mattresses.

Fixation via grommets, elastic cord and metal hooks.





Fixation via heavy webbing





With digital UV-printing, we are able to offer partial, or fully custom printed safety mattresses. This type of printing can also be applied to uneven surfaces as our anti-slip safety mattress surface.

This opens for integrating safety mattresses into a specific arena look. For instance, in a Kids ski area playground, or a mountain bike track, where one doesn't like to place red or blue mattresses in the forest.

Perhaps printing sponsor logos on to mattresses, can turn the cost of buying mattresses, instead into a source of income!

We also have produced custom shaped safety mattresses, where regular mattresses, for some reason, will not fit properly. And we intend of making this a regular offering.



We produce custom preshaped post or tower safety mattresses, in regular (none anti-slip) PVC-fabric, with our tubular close-cell mattress foam, to fit the size of the object needing protection applied in 4, 8 or 12cm thickness. We offer choice of closure by Velcro, or elastic cord with hooks and grommets.

Can be produced in different colors.













used.

Beyond-X offers a wide range of different styles, from heavy duty workwear for ski patrol, snow making or lift service, lighter ski workwear for lift attendants, too function skiwear for ski schools.

A uniform can consist of many different styles, but still be colored to achieve a unified look.

Garments can be re-ordered, without minimum order quantities, several times / year, and a minimum of 3 years. Often over 5 years. This enables keeping uniforms complete and increasing uniform life-span an additional 1-2 seasons.

#BA586 Heavy-duty Cordura shell tool vest. Designed to carry lots of tools when climbing up lift towers. Packed with allot of functional pockets, as well as radio holder. Red or black.

Sizes S-XXL.



Plastic Signs



Below find some examples of signs we have produced in different shapes, sizes and colors, with different print designs.









































































We recently invested in a large size UV-printer, in that enables us to print directly on to safety mattresses. This printer is equally capable of printing directly on to PETG sign material. And since we deal with Ski Area Supply products, a natural step was to start producing digital printed plastic signs.

Metal signs may be durable. They are however expensive, heavy, and rather dangerous to collide with. On top of that, their sign brackets, not seldom, cost as much as the sign itself.

We went about and developed a cost efficient sign bracket, based on our B-net hook design, for easy and quick mounting on to signs, and then on to 35mm Ø PC poles (B-net poles) that are very durable, yet light weight and very impact absorbing.

Then we choose to print on to flexible yet durable, also in cold temperatures, PETG sheets. With this super flexible UV-printer, you can print the signs with anything you can print on your standard computer printer, without order minimum requirements.

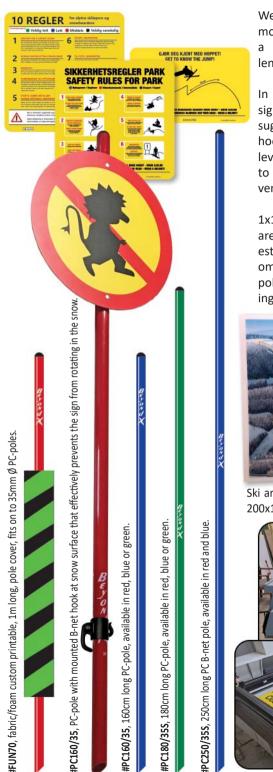
The signs are laminated with a scratch and UV-light fading protective film, before being laser cut to its final shape and size. We tend to cut with rounded corners, to avoid sharp points.

Our signs are available with required number of mounting brackets, for mounting on to 35mm Ø PC-poles, or without, for wall mounting.

With this set-up, we are not limited to a number of standard designs, but free to create whatever our customers ask for.

Sign brackets #SIGNHC mounted with blind-rivets on to sign, and then locked on to PC-pole with locking lever.



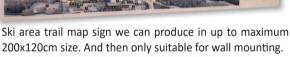


We offer 35mm \emptyset sign mounting PC-poles in a range of colors and lengths.

In order to prevent the signs from rotating, we suggest adding a B-net hook on to pole, at snow level. This one will dig in to the snow, and prevent rotation.

1x1m signs are the largest we recommend for pole mounting.











ing that we own and run our own factory, with a wide range of machinery, have been looking at us for possible solutions to problems they faced.

Over time, we have evolved in to a ski area utility product manufacturer. And thanks to our printing capability, we have become a sort of advertising agency, with the difference that we print on utility products.

Our extremely functional and good looking info and advertising gate panels, with a sewn in upper fiberglass rod that prevents them from hanging, are mounted with elastic Bungee cord on to 215cm long PC-poles, and available in different shapes and sizes, printed from one side. or both sides, singe fabric layer version showing back side mirrored, while both sides correctly turned on the two fabric layer version. These are offered with no minimum order re-

During the pandemic, that created a sudden need and requirements, resulted in massive orders. What is displayed on this page, are only a few examples of prints we have produced.

quirements, and short lead times.

CZ551D, One fabric layer caution panel 95x115cm, printed from both sides, back side mirrored. Preferably mounted on two PC215/31 poles.

C551DD, Two fabric layer caution panel 95x115cm, printed correctly from both sides. Preferably mounted on two PC215/31 poles.

SFZ561D, One fabric layer Start/Finish panel 70x170cm, printed from both sides, with back side mirrored. Preferably mounted on two PC215/31 poles.

SF561DD, Two fabric layer Start/Finish panel 70x170cm, printed correctly from both sides. Preferably mounted on two PC215/31 poles.

SP580D, One fabric layer Sign panel 150x145cm. Printed on front side. Preferably mounted on two PC215/31 poles.





















SFZ561D & SF561DD







DIGITAL PRINTED

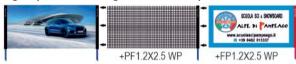
Digital printed C-net have over just a few years, become very popular, due to their versatility, were they may be used as advertizing banners, information signs, or as caution panels to warn about potential dangers.

Or simply being used as C-net offering a unique custom look, that may coral events, or event arenas.

If used for advertisement these net can turn the cost for acquiring C-net, in to a source of income! And digital printed C-net can, if the design allows, look stunning! Every design that can be printed on a home computer printer can also be printed on these C-net.

Both sides are printed and equally bright. However, the back side will appear mirrored.

Digital printed 1.2m high C-net with PC poles:



FP1.2+L2.5 WP - Fully printed 1.2x2.5m net section with pole tunnels and PC-poles.

+PF1.2x2.5 WP - Add-on unprinted 1.2x2.5m Polyfence section, with pole tunnel and PC-pole.

+FP1.2x2.5 WP - Add-on fully printed 1.2x2.5m net section, with pole tunnel and PC-pole.

Digital printed 0,6m high C-net with PC poles:



FP0.6+L2.5 WP - Fully printed 0.6x2.5m net section with pole tunnels and PC-poles.

+PF0.6x2.5 WP - Add-on unprinted 0.6x2.5m Polyfence section, with pole tunnel and PC-pole.

+FP0.6x2.5 WP - Add-on fully printed 0.6x2.5m net section, with pole tunnel and PC-pole.

Fully printed 0,35m high C-net with PC poles:



FP0.35+L2.5 WP - Fully printed 0.35x2.5m net section with pole tunnels and PC-poles.

+FP0.35x2.5 WP - Add-on fully printed 0.35x2.5m net section, with pole tunnel and PC-pole.

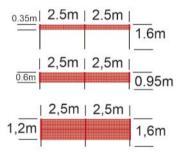


A complete C-net can include none printed Polyfence net sections and printed 2.5m long sections, freely placed according to customers wish.

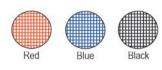
Net sections are joined by a net pole tunnel in durable PVC-fabric, and 35mm Ø PC-pole. Such poles (essentially B-net poles) offer stability, yet will flex if skied in too. Will dampen the winds force, and will aid in keeping these net nicely stretched and great looking.

We produce these in up to 25m lengths. And also the printed sections allow wind to pass through.

Standard net heights are 35cm, 60cm and 120cm. On special request we have produced 80cm and 100cm heights as well.



None printed net sections use red, blue or black 1x1cm mesh Polyfence.



Or 6x4cm mesh Snowfence.







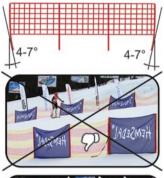




In the summertime, if permitted, these net can be mounted by simply drilling mounting holes in to the ground, like on snow.

Correct C-net mounting

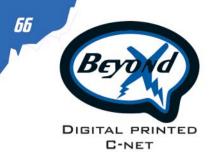
A nicely stretched net, is also a correct mounted net! Our ø35mm PC-poles elasticity greatly aids in achieving this. Simply drill a 35mm ø hole at a 3-7° angle away from the net section, and then stretch the net to be able to insert the pole in to the hole. The pole will then act as a spring that stretches the net.





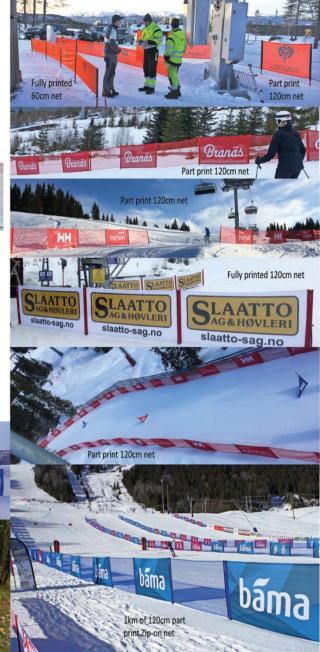








nel will instead be sewn in the same place, but only on to the back side of the net, and in net mesh net fabric.



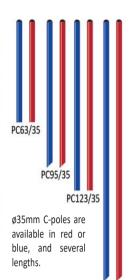


YOUNG STARS



MP1700 Steel platform

Black triangular 17kg heavy, 50cm wide steel platform, used for setting up our C-net on flat surfaces were drilling holes is not permitted. To be used with our Ø35mm PC-poles.



PC160/35

PC63/35, 63cm long pole for mounting 60cm high net, on MP1700 Steel platform.

PC95/35, 95cm long pole for mounting 60cm high C-net in snow.

PC123/35, 123cm long pole for mounting 120cm high net, on MP1700 Steel platform.

PC160/35, 160cm long pole for mounting 120cm high C-net in snow.



Pole tunnels sewn in PVC-coated fabric are available in black, red, blue, white, yellow, green or orange.





ZPF0.6/L2.5 - ZIP-on un-1,2m high x 2,5m long 0,6m high x 2,5m long C-net section.

Zip-on Digital printed C-net

C-net section

Our Zip-on C-net system joins net sections to pole tunnels by means of a coil zipper. This enables rearranging of net sections, replacement of a section if needed, as well as assembly of net to any desired length. Ideal for event organizers that use many differently printed sections at different event. Each Zip-on section is 2.5m long. Back of section will be shown mirrored.



ZFP1.2/L2.5 - ZIP-on fully ZFP0.6/L2.5 - ZIP-on fulprinted 1,2m high x 2,5m ly printed 0,6m high x long section. 2,5m long section.

Zip-on tunnels:

ZFT1.2/1.6 - Zip-on pole tunnel 1,2m high with two zippers and a 1.6m long PC-pole.

ZFT0.6/1.6 – Zip-on pole tunnel 0.6m high with two zippers and a 1.6m long PC-pole.

ZFT0.6/0.9 - Zip-on pole tunnel 0,6m high with two zippers and a 0.9m long PC-pole.



Zip-on tunnels to be used with #MP1700 Steel Platform:

ZFT1.2/1.23 - Zip-on pole tunnel 1,2m high with two zippers and a 1.23m long PC-pole.

ZFT0.6/0.63 - Zip-on pole tunnel 0.6m high with two zippers and a 0.63m long PC-pole.



C-NÄT



POLYFENCE

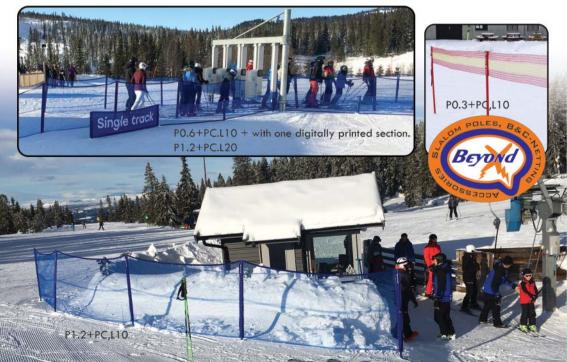


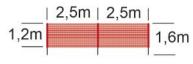
Our POLYFENCE net has 1x1cm mesh that lets wind through, but prevent poles and boot buckles from getting caught. That makes them ideal for lift lines. Reinforced at upper and lower edge. In black, blue and red.

As standard, these nets are made with pole tunnels in matching color, but can be customized with tunnel color of choice and/or screen printed tunnel logo. POLYFENCE is the net mostly used in our partially printed nets.



Beyond-X C-net can be ordered in different heights, lengths, colors and mesh size. You can order them on roll, net on roll with sewn on pole tunnels or as a complete net, on roll, with poles in the sewn on pole tunnels. All our C-nets with 35mm PC-poles can also be mounted on our Mp2000 Steel platform.





120cm high Polyfence net 50m roll PF1.2 L50

120cm high Polyfence net with sewn in tunnels every 2.5m

5m P1.2+L05 NP 7.5m P1.2+L7.5 NP P1.2+L10 NP 10m 15m P1.2+L15 NP 20m P1.2+L20 NP

Complete 120cm high Polyfence net with 160cm PC-poles every 2.5m inside sewn tunnels

P1.2+L05 WP 5m 7.5m P1.2+L7.5 WP 10m P1.2+L10 WP 15m P1.2+L15 WP P1.2+L20 WP 20m

2,5m | 2,5m 0.6m 0.95m

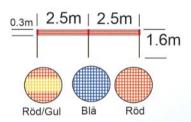
60cm high Polyfence net 50m roll PO.6+L50

60cm high Polyfence net with sewn in tunnels every 2.5m

5m PO.6+L05 NP 10m PO.6+L10 NP 20m PO.6+L20 NP

Complett 30cm high Polyfence net with 160cm PCpoles every 2.5m inside sewn tunnels

PO.6+L05 WP 5m PO.6+L10 WP 10m 20m PO.6+L20 WP



30cm high Polyfence net 50m roll PO.3+L50

30cm high Polyfence net with sewn in tunnels every 2.5m

10m PO.3+L10 NP 15m PO.3+L15 NP

20m PO.3+L20 NP Complett 30cm high Polyfence net with 160cm PCpoles every 2.5m inside sewn tunnels

10m PO.3+L10 WP 15m PO.3+L15 WP 20m PO.3+L20 WP



poles.



C-net hook Hook for 31mm PC-poles.







Our COARSEFENSE has 12x12cm mesh, 25m long, and lets wind and snow through. A cheap and functional net for windy conditions. In red or blue.

120cm high Coarsefence net

25m roll C1.2 L25

With sewn in tunnels every 2.5m

C1.2+L25 NP 25m

Complete with 160cm PC-poles every 2.5m inside sewn tunnels

25m C1.2+L25 WP

We offer a wide selection of poles for great mounting of C-nets. The trend is that 35mm PC poles are taking over (from fiberglass poles). They are more heavy duty, stick better in the snow and leave no glass sticks. But for summer use, fiberglass still might be preferred.

#FG95, 95cm long fiberglass pole with metal point and top (for permanent hooks (for nets without sewn tunnels).

FG162H, 162cm long fiberglass pole with metal point and two

#FG162, 162cm long fiberglass pole with metal point and top nets with tunnels, or with #EW19 hooks)

for nets with tunnels, or with #EW19 hooks)

PC63/35, 63cm long 35mm PC pole. For 60cm high net with ewn tunnels and metal platform #MP2000. 95cm long 35mm PC pole. For 60cm high net with mounted in ground drill holes. ewn tunnels, PC95/35,

PC123/35, 123cm long 35mm PC pole. For 120cm high net with

PC160/35, 160cm long 35mm PC pole. For 120cm high net with ewn tunnels and metal platform #MP 2000.

#PC160/31, 160 cm long 31mm PC poles. For mounting with

ewn tunnels, mounted in ground drill holes.

SNOWFENCE







Red/Yellow

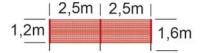
Blue

Blue/Yellow

Our SNOWFENCE nets has 6x5cm mesh, that easily lets wind and snow through. A good all-roundnet. Reinforced at upper and lower edge. Available in Blue, red/yellow and blue/yellow.

Possible to customize with tunnel color of choice. Also possible to screen print logo on tunnels.





120cm high Snowfence net 50m roll **\$1.2+L50**

120cm high Snowfence net with sewn in tunnels every 2.5m S1.2+L05 NP

7,5m	S1.2+L7.5 NP
10m	S1.2+L10 NP
15m	S1.2+L15 NP
20m	S1.2+L20 NP

5m

Complete 120cm high Snowfence net with 160cm PCpoles every 2.5m inside sewn tunnels

5m	S1.2+L05 WP
7,5m	S1.2+L7.5 WP
10m	S1.2+L10 WP
15m	S1.2+L15 WP
20m	S1.2+L20 WP

2,5m | 2,5m 0.6m 0.95m

60cm high Snowfence net 50m roll **S0.6 L50**

60cm high Snowfence net with sewn in tunnels every 2.5m

5m	S0.6+L05 NP
10m	S0.6+L10 NP
20m	S0.6+L20 NP

Complete 60cm high Snowfence net with 95cm PC-poles every 2.5m inside sewn tunnels

5m S0.6+L05 WP 10m S0.6+L10 WP 20m S0.6+L20 WP









Digital printed banners

Made of the same fabric as being used for digital printed C-net. But here printed only from one side. The fabric allows wind to pass through. The banners are equipped with metal grommets. Maximum height 1.45m and up to 100m in length. Pricing/m2.

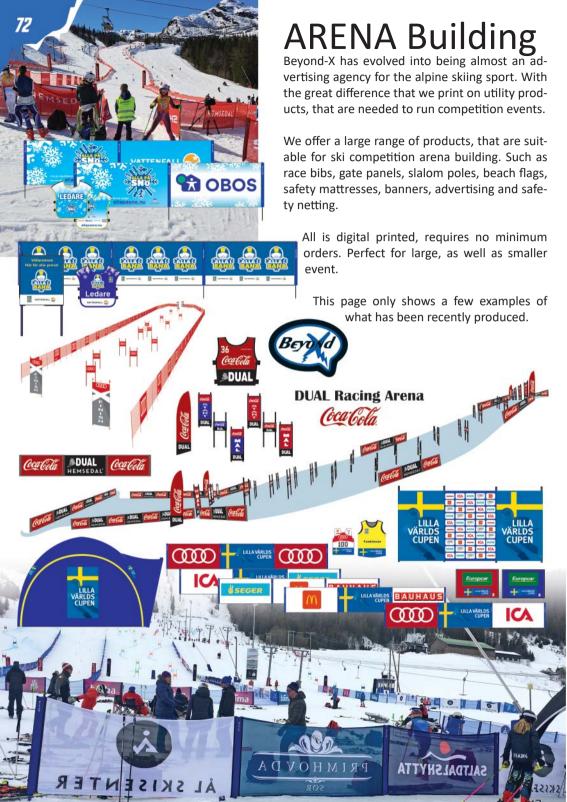




Elastic Loop 20cm

For simple mounting of banners on, for example B-nets.





Beyond-X FUNSKI Kids ski area playground products is a segment under rapid growth.

The demand for affordable products is large. Most items can be digitally custom printed, which makes them even more attractive.

Our offering includes many different shaped foam core shapes, covered with printed fabric covers in either Polyester, or extremely durable PVC-fabric.

They can be used as turning aids, lift or arena entrance arches, to mark out a finish, as information signs, or just for Fun!



FUNSKI

Kids stuff

Add to this our digital printed C-net in different heights, to attractively enclose a playground, or direct visitors. Also, stubbies, brush gates and arches.

Our customers are our product developers, that come up with new ideas that we try to develop into actual products. This is an ongoing process.





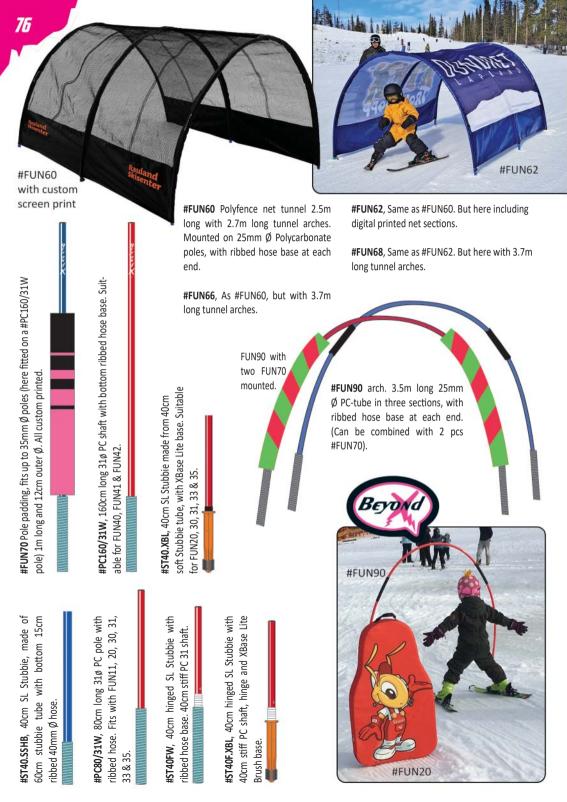
#FUN20, 100cm high, 60cm wide and 10cm thick figure, that can be mounted by choice of two #ST40SSHB stubbies, or two #PC80/31W, that need to be ordered separetly.

Also available in PVC-fabric as **#FUN20PVC**.



145x250x25cm







#FUN40 triangular foam filled sign, mounted on a #PC160/31 pole, with added digital printed #FUN70 pole padding.

#SF561DD WP 70x170cm start / finish 2-layer digital printed gate panel with upper sewn-in fiberglass rod to prevent hanging. Includes 2 pcs of 215cm long #PC215/31 PC-poles.

FUNSKI Kids stuff

Many none FUNSKI products in the Beyond-X program, such as gate panels, race bibs, stubbies, brush gates, printed C-net and safety mattresses may be used to build attractive kids playgrounds.



#SFZ561D One fabric layer, where print will show mirrored on back side, version of #SF561DD WP gate panel. Here excluding mounting poles #PC215/31.



#BM17

#BG25 Brush gate turning aid. 25cm long bristles. 30mm \emptyset bas. Available in colors red, blue, pink and green.

#BM17 Brush marker turning aid.17cm long bristles and 14mm Ø base. Available in red, blue and green.

#STUMPIE turning aid. 80cm long soft mesh tube with a smart and simple brush base. Very light weight. Perfect for ski school activities. as well as for more

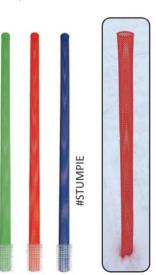
hard-core race training. Available in green, blue and red.

If needed the brush could easily be transferred to a replacement tube.

#STUMPIE Tube. Replacement tube.



STUMPIE Brush base







7



Kids ski school bibs have become very popular. Digital sublimation printing technique has made it far easier to print almost anything, with no order minimums.

We offer several different vest models, in several sizes, to fit kids of all ages and needs.

#A310 Men's FIS stretch race bibs are very popular due to high stretch and easy to make fit on kids of many sizes. Available also in smaller ladies size #A311. And even smaller kids size #A312.

#SX412 Kids size Ski-cross vest. Also available in larger ladies size #SX411.

#SX423 Kids XS older version Skicross vest, exists also in the regular kids size #SX422. As well as the larger ladies size #SX421.

On Ski-cross bibs edge band color can be selected from black, red, blue, white or yellow.

As usual, we no order minimums for own print designs.

See page 28-32 for more information.







Our Hockey offering is a tight uniform program including a few different Hockey shirt styles, and gaiters, available in different choices of fabrics.

Heavy duty match shirts in 240 g/m2 Polyester fabric. Replica shirts in 145 g/m2 Polyester fabric. And Gaiters in 240 g/m2 stretch Polyester fabric.

All shirts are fully digital printed, with digits and names incorporated in the print, with no required order minimums and a delivery time of 2-4 weeks.

The Motocross, Enduro and BMX offering builds on a similar basis. A few styles, all digitally printed. And prints include digits as well as names.

Owning our own sewing factory, that includes large digital printing capacity, and has long experience of producing alpine team uniforms, is it only a small step to offer similar services to other sports. Ice Hockey was first out. And has now been followed by BMX, Enduro and Motocross. Other sports will soon follow. Significant for our offering is high quality, no order minimums, indefinite re-order ability and great flexibility.

For more information or to order, contact your countries Beyond-X representative (page 83).









Knitted beanies in custom design for your ski club, company or event. Embroidery or patch can be added.





SIZE GUIDE

Please note that the guides below are merely size guides. Fit expectations are very individual. For team uniform orders we therefore recommend contacting your Beyond-X representative for a sample of garment size run.

Also note that different kind of garments has different size guides.

A: Jackets & Pants*

A. Juckets & Fullts					
Size	Height	Weight	Chest	Hips	Inseam
	cm	kg	cm	cm	cm
XXXL	190-195	110-120	132		
XXL	185-190	100-110	124	130	86
XL	180-185	90-100	116	122	84
L	175-180	80-90	108	114	82
M	170-175	70-80	100	106	80
s	165-170	60-70	92	98	78
XS	160-165	50-60	84	94	76
XXS	155-160	40-50	76	90	74
170	170	60	84	88	78
160	160	50	79	83	74
150	150	40	74	78	69
140	140	35	69	73	64
130	130	30	65	68	59
120	120	25	61	64	54

B: Race suits & RTG*

b. Nuce suits & NIO					
Size	Height	Weight			
	cm	kg			
XXXL	190-195	>103			
XXL	185-190	93-102			
XL	179-185	84-92			
L	173-178	72-82			
M	162-170	55-70			
S	146-160	40-53			
XS	130-145	28-38			
XXS	110-125	<27			

C: Fleece & SoftShell*

Size	Height	Weight	
	cm	kg	
XXL	187-200	>95	
XL	180-187	85-95	
L	175-180	75-85	
M	170-175	65-75	
S	163-170	52-65	
XS	150-163	40-52	
XXS	137-150	<40	

** Note that the above are aproximate body measurments.

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